1932

Establishment of carbide production in Dusseldorf with the BÖHLERIT brand

1941

1949

1950
Establishment of 2nd carbide production site at Böhler Kapfenberg in Austria

1952

1959

1960

1965

1967
Establishment of carbide production in Istanbul, Turkey – Böhler Sert Maden

1968
Kapfenberg: Investment in the world's first spray-drying facility

1968

1978

1982
Establishment of Böhlerit GmbH Kapfenberg as a 100 % subsidiary of BÖHLER AG

1983
Kapfenberg: First pressure sintering furnace in the German-speaking area

1985

1986

1988

1991
LEITZ Oberkochen, Germany, takes over entire BÖHLERIT Group from BÖHLER AG

1991
Establishment of LMT Boehlerit Kft. Hungary trading company

1993
Establishment of LMT Boehlerit S. L. Spain trading company

1993

1995
Establishment of LMT Boehlerit Ltda. Brazil trading company

1996
Establishment of LMT Boehlerit S.A. de C. V. Mexico trading company

1997
Setting up another carbide production site for customised preformed parts in Oberkochen

1998

1999

2000
Representative offfice Czech Republic

2001

2002
Integration in the LMT Group, an association of six independent highly specialized companies, which produce precision tools for the machining of metal and plastics

2002

2004
Representative office Slovakia

2004

2005
Establishment of the LMT Boehlerit Singapore & LMT Boehlerit Polska trading companies

2005

2006

2007
Setting up a technology centre and new powder production facility in Kapfenberg, Austria

2007

2009
Splitting of LMT into alliance

2009
Boehlerit Italy
(Italy formerly founded in 2004)

2009

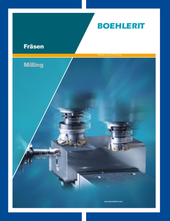
2013
New company building for Böhler Sert Maden in Istanbul, Turkey

2013

2015
„Europe's largest carbide press“

2015

2016



2017
Expiration of the alliance with LMT Tools

2017

2018
New Corporate Design Brucklacher Group

2018

2021

2022

90 YEARS

OF BEST RESULTS
1932-2022